

NAVA BHARAT VENTURES LIMITED

NAVA BHARAT CHAMBERS, RAJ BHAVAN ROAD, HYDERABAD-500 082, TELANGANA, INDIA

NAVA BHARAT

NBV/SECTL/1213/2014-15
January 5, 2015

Addressed to :

National Stock Exchange of India Limited
Exchange Plaza, 5th Floor,
Plot No.C/1, G Block
Bandra Kurla Complex, Bandra (E)
MUMBAI – 400 051
NSE Symbol : 'NBVENTURES'

General Manager –
Dept. of Corporate Services
Bombay Stock Exchange Limited
Phiroze Jeejeebhoy Towers, Dalal Street
MUMBAI – 400 001
Scrip Code : '513023' / 'NBVENTURE'

Dear Sirs,

Sub : Operational Data being submitted to SISMA for the month of
December, 2014.

Ref : Clause 36 of the Listing Agreement.

We enclose herewith the Operational Data of the Company's Sugar Division
for the month of December, 2014, which would be submitted to South Indian
Sugar Mills Association (SISMA).

The above figures have not been independently verified or audited. As such,
the final figures after audit may vary.

This is for your kind information, please.

Thanking you,

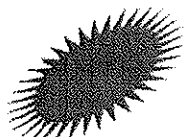
Yours faithfully,
for NAVA BHARAT VENTURES LTD

Company Secretary
& Vice President

Encl : as above.

Telephone : (040) 23403501, 23403540 Fax : (040) 23403013
E-mail : nbvl@nbv.in Website : www.nbventures.com
Corporate Identity No. : L27101TG1972PLC001549

ISO 9001 ISO 14001



NAVA BHARAT VENTURES LIMITED

SUGAR DIVISION, SAMALKOT - 533 440, EAST GODAVARI DIST., A.P.

NAVA BHARAT

OPERATIONAL DATA OF THE COMPANY'S SUGAR DIVISION FOR THE MONTH OF DECEMBER 2014

Monthly Manufacturing Report No - 1

Season: 2014/2015

Name & Address of Factory :

For the Month of: December -2014
NAVA BHARAT VENTURES LTD,
SUGAR DIVISION, Samalkot - 533 440.
East Godavari District.

Crushing for the season started at 06.00 p.m on 06/12/14.

Regd.No. of Factory

3013

Clarification Process Used:

Double Sulphitation

SL.No	PARTICULARS	For the month	Since Beginning of Season
1	CANE CRUSHING:		
	Date & Time of Commencement of Season	06-12-2014 @ 06.00 pm.	
	Duration of Run Days	26	26
	Total No.of hours in duration of run	610.00	610.00
	No.of hours actual crushing	606.00	606.00
	Total Cane Milled (Qtls)	768690	768690
2	Juice & Added Water:		
	Average gross mixed juice % Cane	103.51	103.51
	Correction % mixed juice	0.5000	0.5000
	Average net mixed juice % Cane	103.00	103.00
	Total net mixed juice obtained (Qtls)	791711.55	791711.55
	Average added water % Cane	29.99	29.99
3	SUGARS:		
	Total Sugar bagged (no.of 100kg bags)	0.00	0.00
	Total Sugar bagged (no.of 50kg bags)	132540.00	132540.00
	Qty of sugar bagged (qtls)	66270.00	66270.00
	Qty of sugar in process (a) (qtls) (+)	6301.150	6301.150
	Total Sugar made (qtls)	72571.150	72571.150
	Sugar recovered from previous month process	0.000	0.000
	Sugar recovered from previous seasons process	93.99	93.99
	sugar recovered from previous season's - C-SUGAR	0	0
	sugar recovered from previous season's -Wet &damaged sugar	1489.857	1489.857
	Total net Sugar made (qtls)	70987.305	70987.305
4	MOLASSES:		
	Total molasses sent out (qtls)	26160.000	26160.000
	Qty of molasses in process (A) (qtls) (+)	5663.787	5663.787
	Total molasses produced (qtls)	31823.787	31823.787
	Molasses recovered from previous month process	0.000	0.000
	Molasses recovered from previous season's process	45.537	45.537
	Molasses recovered from previous season's C-SUGAR (qtls)	0.000	0.000
	Molasses recovered from Wet & Damaged sugar (qtls)	25.775	25.775
	Total net molasses produced (qtls)	31752.475	31752.475
5	RECOVERY:		
	Average recovery of sugar % cane	9.24	9.24
	Average production of final molasses % cane	4.12	4.12
6	BAGASSE:		
	Bagasse percent cane	26.48	26.48
	Filter cake percent cane	3.21	3.21
	Gross weight of mixed juice (qtls)	795690.00	795690.00
	Weight of Dirt mixed juice (qtls)	3978.45	3978.45

Telephone : (0884) 2327384, 2327337, 2327584, 2327471 Fax : (0884) 2327587

E-mail : nbvlsd@nbv.in Website : www.nbventures.com

Corporate Identity No. : L27101AP1972PLC001549

ISO 9001

ISO 14001

NAVA BHARAT VENTURES LIMITED
Continuation Sheet

S.No.	PARTICULARS		For the	Since Beginning
			month	of Season
7	ANALYSIS			
	CANE	Sugar percent	11.00	11.00
		Fibre percent	13.17	13.17
	Primary juice	Sugar percent	12.92	12.92
		Brix percent	16.16	16.16
		Purity	79.95	79.95
	Mixed Juice	Sugar percent	10.30	10.30
		Brix percent	13.07	13.07
		Purity	78.81	78.81
	Last Juice	Sugar percent	1.38	1.38
		Brix percent	1.97	1.97
		Purity	70.05	70.05
	Clarified Juice	Sugar percent	10.39	10.39
		Brix percent	13.09	13.09
		Purity	79.37	79.37
	UnSulphered Syrup	Sugar percent	50.86	50.86
		Brix percent	65.43	65.43
		Purity	79.98	79.98
	Sulphered Syrup	Sugar percent	51.92	51.92
		Brix percent	64.92	64.92
		Purity	79.79	79.79
	Masseccuite	A Brix percent	92.61	92.61
		Purity	82.80	82.80
		B Brix percent	95.60	95.60
		Purity	68.74	68.74
		C Brix percent	99.66	99.66
		Purity	51.71	51.71
	Molasses (B)			
	A Heavy	Brix percent	81.18	81.18
		Purity	69.82	69.82
	A Light	Brix percent	68.78	68.78
		Purity	90.56	90.56
	B Heavy	Brix percent	83.46	83.46
		Purity	46.78	46.78
	C Light	Brix percent	80.11	80.11
		Purity	67.18	67.18
	Sugars (Average)	Sugar Percent (c)	99.80	99.80
		Moisture percent	0.04	0.04
	Final Molasses	Sugar Percent	29.61	29.61
		Brix percent	91.98	91.98
		Purity	32.19	32.19
	Bagasse	Sugar Percent	1.49	1.49
		Water Percent	48.10	48.10
		Fibre Percent	49.76	49.76
	Filter Cake	Sugar Percent	2.14	2.14
	Boiled Feed Water	pH	9.00	9.00
	Boiled Feed Water	Temperature Deg C	105.00	105.00
	Clear Juice	Temperature Deg C	96.00	96.00

NAVA BHARAT VENTURES LIMITED
Continuation Sheet

8	Qty. of other materials Used 14-15 Season.		
	Scrapings	HL	100.00
	Wet & Damaged sugar	Qtls	1520.00
	C-Sugar	Qtls	0.00
			100.00
			1520.00
			0

9 ANALYSIS OF OTHER MATERIALS USED SINCE BEGINING OF THE SEASON

	Wet & Damaged Sugar	C-Sugar	Scrapings
Sugar percent:	98.50		72.345
Brix percent:	99.55		91.00
Purity S.G. :	98.94		79.50
Available Sugar - Qtls	1489.857		93.988
Available Molasses - Qtls	25.775		45.537

10 STOCK IN PROCESS AS ON: 01-01-2015 @4.00AM

Basis: FM Brix 92.63 Pty 30.75

SL. N	PARTICULARS	HL	BRIX	PURITY	AVAILABLE Sugar - QTLS	MOLASSES QTLS
a)	Clear juice ---	2016	12.80	79.95	192.797	84.811
b)	Syrup----	1700	57.60	80.28	891.940	383.356
c)	Remelt---	100	71.00	90.18	83.786	14.939
d)	Masseccuite					
	A	380	91.40	87.43	423.903	101.525
	B	1050	96.60	67.51	822.857	785.170
	C	2090	98.80	51.50	455.464	2410.922
e)	Light Molasses					
	A	20	70.20	92.95	17.021	2.082
	C	60	69.20	66.93	29.143	28.758
f)	Heavy Molasses					
	A	66	79.60	71.71	43.825	32.680
	B	60	83.60	46.49	15.347	61.273
g)	Seed & footings	2750	88.20	80.20	2543.874	1099.717
h)	C-Boillings	630	93.80	52.60	281.193	658.554
i)	Sugar - unbagged	0				
	TOTAL				6301.150	5663.787

1.1 SUGAR BALANCE

S.No	PARTICULARS	For the month	Since Beginning of the season
1	Suagar in Cane	11.00	11.00
2	Sugar in mixed Juice	10.60	10.60
3	Sugar in Baggase	0.40	0.40
4	Sugar in Filtercake	0.07	0.07
5	Sugar in Molasses	1.25	1.25
6	Sugar in Sugars	9.22	9.22
7	Sugar Undetermined	0.06	0.06
8	Total losses (in bagasse, filter c molasses & undetermined)	1.78	1.78

We hereby declare that the figures given in this return are complete and true to the best of our knowledge and belief.

Date: 03/01/2015

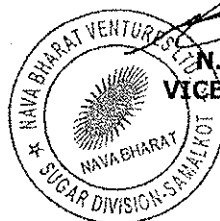


N.Prabhakar
VICE PRESIDENT

NAVA BHARAT VENTURES LIMITED, SAMALKOT.
Additional information to be appended to R.T. 7(c) for the month of December-2014
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		Hrs.Mts.
1	Time Loss Account:	
	1) Miscellaneous	0:00:00
	2) Cane shortage	0.00
	3) Mechanical troubles	0
	4) Electrical troubles/ins	4:00
	5) Holidays	0:00:00
	6) Cleaning	0:00:00
	7) Process	0.00
	Percent of hours lost to the available (for 610.00 Hrs)	0.656
2	Rate of Crushing for 24 Hrs.:	
	1) Including stoppages Tons	3024.35
	2) Excluding stoppages "	3044.32
	3) Installed/Liscensed capacity	4000.00
3	Efficiency figures:	
	1) Mill extraction	96.41
	2) Reduced Mill extraction	96.62
	3) Added water % fibre	227.65
	4) Added water extracted into mixed juice % added water	66.84
	5) Undiluted juice lost in bagasse % fibre	26.64
	6) Boiling house extraction	87.08
	7) Virtual purity of molasses	32.43
	8) Reduced Boiling House extraction	
	as per Noel Deerr:	91.53
	as per Gundurao	91.29
	9) Overall recovery	83.95
	10) Reduced Overall recovery	
	as per Noel Deerr	88.43
	as per Gundurao	88.20
	11) ERQV - MJ/PJ	97.74
	LMJ/PJ	80.73
4	Masseccuites boiled:	
	'A' Masseccuite % cane	21.25
	'B' Masseccuite % cane	12.54
	'C' Masseccuite % cane	7.27
	Total	41.06
5	Grades of Sugar bagged:	
	I.S.S (Percentage of production)	-
	S-30	0.00
	S-31	32.93
	M-31	67.07
	L-30	-
	I-31	-
	Total	100.00

Date: 03/01/2015



N. Prabhakar
VICE PRESIDENT